

Starting point formulation – "Microplastic-free" matte floor polish

Provides good scratch resistance, anti-blocking properties and levelling behavior without increasing gloss by polishing – utilizing OPTIGEL-CK, CERAFLOUR 1000 (biodegradeble micronized polymer) and BYK-3450

Formulation

Position	Component	Supplier	Function	Weight (g)
1	Demineralized water		Solvent	48.65
2	OPTIGEL-CK (100%)	вүк	Anti-settling	1.50
3	Parmetol MBX (9%)	Vink Chemicals	Biocide	0.10
4	Citrofol B I (Tributylcitrate)		Permanent plasticizer	3.00
5	Diethylene glycol monoethyl ether		Temporary plasticizer	4.50
6	SYNTRAN 1950 (40 %)	Zschimmer & Schwarz	Film building resin (Zn free)	40.00
7	CERAFLOUR 1000 (100%)	вүк	Matting Additive	2.00
8	BYK-3450 (100%)	вүк	Levelling	0.25
Total				100.00

Instructions

- Delaminate OPTIGEL-CK with water at 1,000–1,300 rpm for 20 min.
- Mix Parmetol MBX and plasticizer to the slurry.
- Add the resin under stirring at 1,000 rpm.
- Incorporate CERAFLOUR 1000 carefully while stirring and add levelling additive.
- Continue stirring at 1000 rpm for additional 30 min after the last component was added.

Characteristic data/specification

Data	Unit	Value
Solid biopolymer	%	2.00
Solid resin content	%	16.00
Ratio resin : biopolymer	%	8.00 : 1.00
Gloss units (60 °)	GU	25.00 ± 5.00

Further information/application

• The formulation is designed to be used as it is.

BYK-Chemie GmbH Abelstraße 45 46483 Wesel Germany Tel +49 281 670-0

Fax +49 281 65735

info@byk.com www.byk.com

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