



## **Starting point formulation –** Transparent iron oxide red, water-based with DISPERBYK-2018

			Pigment	Transparent iron oxide red
Position	Component	Supplier	Function	
1	Water	-		35.00
2	Biocide	-		0.20
3	DISPERBYK-2018	ВҮК	Wetting and dispersing	16.80
4	BYK-012	BYK	Defoamer	0.50
5	Sicotrans red L2816		Pigment	35.00
6	Water (after grinding)			12.50
Total				100.00

25 % DISPERBYK-2018 solids on pigment

## Grinding process Transparent iron oxide red:

The pigment concentrates were grinded for 90 min by using DISPERMAT CV with Teflon disk (d=4 cm) at 21 m/s (10,000 rpm), 40 °C, glass beads: grind 2:1 by weight.

BYK-Chemie GmbH Abelstraße 45 46483 Wesel Germany

Germany Tel +49 281 670-0 Fax +49 281 65735

info@byk.com www.byk.com ADD-MAX®, ADD-VANCE®, ANTI-TERRA®, AQUACER®, AQUAMAT®, AQUATIX®, BENTOLITE®, BYK®, BYK®-AQUAGEL®, BYK®-DYNWET®, BYK-MAX®, BYK®-SILCLEAN®, BYKANOL®, BYKCARE®, BYKEOL®, BYKLOTLE®, BYKONTE®, BYKONTE®, BYKOPLAST®, BYKUMEN®, CARBOBYK®, CERACOL®, CERAFAK®, CERAFLOUR®, CERAMAT®, CERATIX®, CLOYTONE®, MINERPOL®, NANOBYK®, OPTIBENT®, OPTIFLO®, OPTIGEL®, POLYAD®, PRIEX®, PURABYK®, PURE THIX®, RECYCLOBLEND®, RECYCLOSYOB®, RECYCLOSTAB®, RHEOBYK®, RHEOCIN®, RHEOTIX®, SCONA®, SILBYK®, TIXOGEL® and VISCOBYK® are registered trademarks of the BYK group.

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