

<del></del>	PY 83	PY 74	PY 42	PW 6					
<del></del>	39.00			1 44 0	PW 6	Function	Supplier	Component	Position
0.10	28.90	28.90	30.10	17.30	17.30	Solvent		Water	1
0.10	0.10	0.10	0.10	0.10	0.10	Preservation		Preservative	2
21.90	30.00	30.00	13.80	5.90	5.90	Wetting and dispersing	BYK	DISPERBYK-2015	3
1.00	1.00	1.00	0.50	0.50	0.50	Defoaming	BYK	BYK-012	4
-	-	-	0.50	0.50	0.50	Anti-settling	BYK	RHEOBYK-7420 CA	5
25.00	40.00	40.00	55.00	70.00	70.00	Color	See headline	Pigment	6
30.00	-	-	-	5.70	5.70	Solvent		Water (after grinding)	7
100.00	100.00	100.00	100.00	100.00	100.00	-			Total
	-	-		5.70	5.70		See headline		7

DISPERBYK-2015 3.40 % 3.40 % 10.00% 30.00% 30.00% 35.00%

15.00%

15.00%

20.00%



DISPERBYK-2015

# **Starting point formulation** – Pigment concentrates for water-based systems with DISPERBYK-2015

		<b>Pigment</b> Supplier	Novoperm Yellow 4G Heubach	Sicopal Yellow L 1100 BASF	Novoperm Yellow F2G Heubach	Permanent Orange RL 70 Heubach	Novoperm Orange HL 70 Heubach	Paliotol Orange L 2930 H BASF
Position Component	Supplier	Function	PY 155	PY 184	PY 194	PO 34	PO 36	PO 67
1 Water		Solvent	37.00	23.60	33.90	37.00	37.00	38.90
2 Preservative		Preservation	0.10	0.10	0.10	0.10	0.10	0.10
3 DISPERBYK-20	015 BYK	Wetting and dispersing	16.90	25.00	25.00	16.90	16.90	20.00
4 BYK-012	BYK	Defoaming	1.00	1.00	1.00	1.00	1.00	1.00
5 RHEOBYK-742	20 CA BYK	Anti-settling	-	0.30	-	-	-	-
6 Pigment	See headline	Color	45.00	50.00	40.00	45.00	45.00	40.00
7 Water (after g	grinding)	Solvent	5.70	-	-	-	-	-
Total			100.00	100.00	100.00	100.00	100.00	100.00
Total		(beads are recommended)	100.00					

20.00%

25.00%

15.00%



			<b>Pigment</b> Supplier	Orange L 2990 HD 1)	Bayferrox 130 M Lanxess	Novoperm Red F2RK 70 Heubach	Irgazin Red L 3670 HD <sup>2)</sup> BASF	Hostaperm Pink E Heubach	Hostaperm Red Violett ER02 Heubach
Position	Component	Supplier	Function	PO 73	PR 101	PR 170	PR 254	PR 122	PV 19
1	Water		Solvent	38.90	23.40	33.90	25.80	46.40	35.00
2	Preservative		Preservation	0.10	0.10	0.10	0.10	0.10	0.10
3	DISPERBYK-2015	BYK	Wetting and dispersing	20.00	15.00	25.00	28.10	17.50	21.90
4	BYK-012	ВҮК	Defoaming	1.00	1.00	1.00	1.00	1.00	1.00
5	RHEOBYK-7420 CA	ВҮК	Anti-settling	-	0.50	-	-	-	-
6	Pigment	See headline	Color	40.00	60.00	40.00	45.00	35.00	35.00
7	Water (after grinding)		Solvent	-	-	-	-	-	7.00
Total		<del>-</del>		100.00	100.00	100.00	100.00	100.00	100.00

### Instructions

Premix position 1–5, add pigment and disperse well (beads are recommended), add position 7 under stirring.

### Characteristic data

Additive dosage (solids on pigment)

DISPERBYK-2015 12.00% 10.00% 25.00% 25.00% 20.00% 25.00%

<sup>1)</sup> former name: Irgazin DPP Orange RA

<sup>2)</sup> former name: Irgazin Red 2030





		_	Violett RL	Heliogen Blue L <b>6875 F</b> BASF	Heliogen Blue L 7101 F BASF	Heliogen Green L 8730 BASF	Special black 4 Powder Orion Engineered Carbons	Special black 6 Powder Orion Engineered Carbons
Component	Supplier	Function	PV 23	PB 15:2	PB 15:4	PG 7	PBk 7	PBk 7
Water		Solvent	33.30	33.00	33.00	27.00	48.90	48.90
Preservative		Preservation	0.10	0.10	0.10	0.10	0.10	0.10
DISPERBYK-2015	BYK	Wetting and dispersing	30.60	28.40	28.40	30.90	25.00	25.00
BYK-012	BYK	Defoaming	1.00	1.00	1.00	1.00	1.00	1.00
RHEOBYK-7420 CA	BYK	Anti-settling	-	-	-	-	-	-
Pigment	See headline	Color	35.00	37.50	37.50	41.00	25.00	25.00
Water (after grinding)		Solvent	-	-	-	-	-	-
			100.00	100.00	100.00	100.00	100.00	100.00
ons sition 1–5, add pigment a	ınd disperse well	(beads are recommended)	, add position 7 unde	er stirring.				
	)							40.00%
	Water Preservative  DISPERBYK-2015  BYK-012  RHEOBYK-7420 CA  Pigment  Water (after grinding)  ms  sition 1–5, add pigment a	Water Preservative  DISPERBYK-2015  BYK  BYK-012  RHEOBYK-7420 CA  Pigment  Water (after grinding)  See headline  Water (after grinding)  Ins.  Sition 1–5, add pigment and disperse well associated (solids on pigment)	Component  Water  Preservative  DISPERBYK-2015  BYK  BYK  Defoaming  RHEOBYK-7420 CA  Pigment  See headline  Water (after grinding)  See headline  Solvent  Solvent  Defoaming  Solvent  Solvent  Solvent  Solvent  Solvent  Solvent	Component Supplier Function PV 23  Water Solvent 33.30  Preservative Preservation 0.10  DISPERBYK-2015 BYK Wetting and dispersing 30.60  BYK-012 BYK Defoaming 1.00  RHEOBYK-7420 CA BYK Anti-settling -  Pigment See headline Color 35.00  Water (after grinding) Solvent -  100.00  ms  sition 1–5, add pigment and disperse well (beads are recommended), add position 7 undersistic data osage (solids on pigment)	Component Supplier Function PV 23 PB 15:2  Water Solvent 33.30 33.00  Preservative Preservation 0.10 0.10  DISPERBYK-2015 BYK Wetting and dispersing 30.60 28.40  BYK-012 BYK Defoaming 1.00 1.00  RHEOBYK-7420 CA BYK Anti-settling  Pigment See headline Color 35.00 37.50  Water (after grinding) Solvent  100.00 100.00	Component   Supplier   Function   PV 23   PB 15:2   PB 15:4	Component   Supplier   Function   PV 23   PB 15:2   PB 15:4   PG 7	Supplier   Wiolett RL   Heubach   BASF   Corona   Corona   BASF   Corona   Cor





			<b>Pigment</b> Supplier	Black Powder FW 200	Raven 420 Birla Carbon
Position	Component	Supplier	Function	PBk 7	PBk 7
1	Water		Solvent	44.90	23.90
2	Preservative		Preservation	0.10	0.10
3	DISPERBYK-2015	BYK	Wetting and dispersing	36.00	35.00
4	BYK-012	BYK	Defoaming	1.00	1.00
5	RHEOBYK-7420 CA	BYK	Anti-settling	-	-
6	Pigment	See headline	Color	18.00	40.00
7	Water (after grinding)		Solvent	-	-
Total				100.00	100.00

#### Instructions

Premix position 1–5, add pigment and disperse well (beads are recommended), add position 7 under stirring.

### Characteristic data

Additive dosage (solids on pigment)

DISPERBYK-2015 80.00% 35.00%

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